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# Recent modelling improvements in fuel performance code GERMINAL for SFR oxide fuel pins

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Mechanics of fuel and cladding – Transient thermal analysis

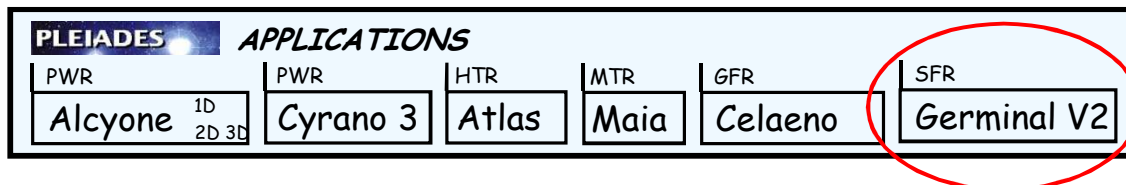
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# 1 – Context and Objectives

- **ASTRID project ⇒ General restart of R&D activities on SFR**
  - Need of a renewed fuel performance code to support the design studies
  
- **Starting point : the acquired knowledge on mixed oxide fuel pins (U,Pu)O<sub>2</sub>**
  - **Modelling knowledge** : Fortran code **GERMINAL V1.5**
    - Developed from 1980 until 2000 ; restored operational in 2008 ; actually in use
  - **Experience benefits** : **BREF** manufacturing & experimental irradiation Data Base
    - Validation objects for the code : ≈ 90 to 100 selected objects among 5000
  
- **Objectives for the new code GERMINAL V2**
  - **To strengthen the modelling of mixed oxide fuel pin**
    - FE computations for thermal analysis & mechanics ; new mechanical behaviour's laws
    - State-of-the-art evolution for fuel physics
  - **To extend the simulation capability**
    - Materials with different behaviour, specific physics (fuel loaded with minor actinides)
    - By completing the validation base

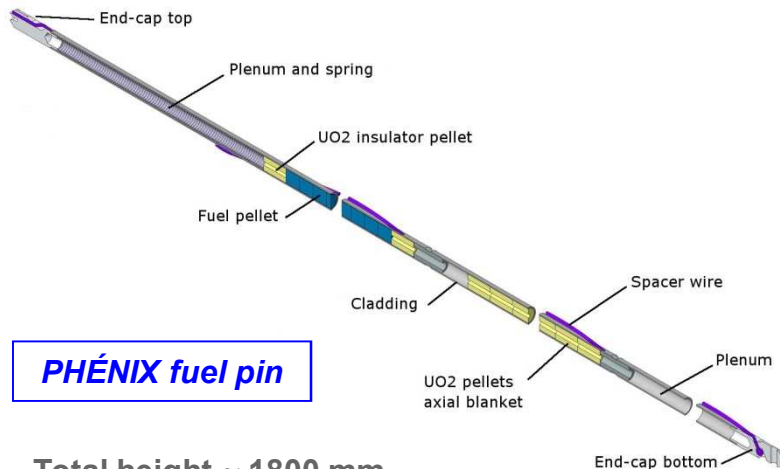
### ■ PLEIADES : Federative unified framework to develop fuel performances codes

- Co-developped by CEA, eDF and AREVA
- **GERMINAL V2** : Modelling developed by CEA, co-financed by eDF and AREVA



Sharing of modelling advances

New software technologies to link with other disciplines



**PHÉNIX fuel pin**

Total height  $\approx$  1800 mm  
Fissile column height  $\approx$  800 mm

### ■ Fuel pin modelling and main physical processes Axisymmetrical model 1D $\frac{1}{2}$

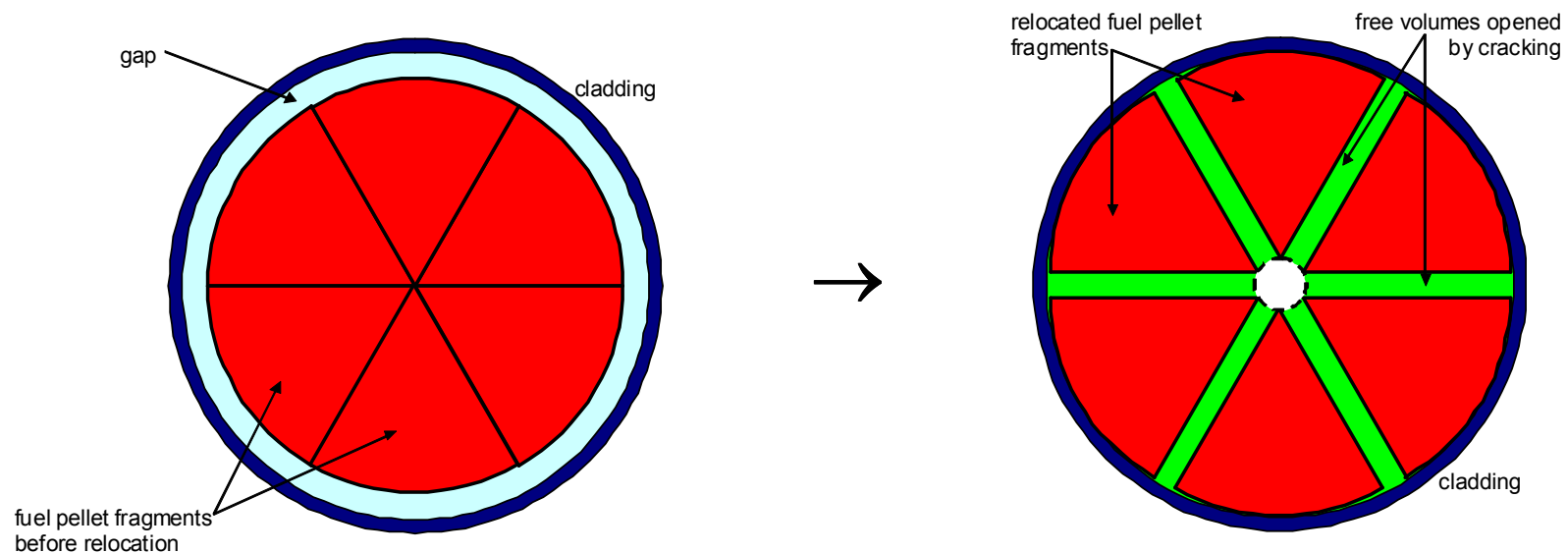
↔ Geometry assimilated to a **revolution cylinder**

- Fuel pin decomposed into **axial slices** coupled by thermalhydraulics in coolant
- **Radial resolution** of coupled physical processes in each slice
  - Neutronics, thermal analysis, mechanics
  - Thermal-activated fuel physics: radial migration of porosities and species, swelling, FP release

### ■ Mechanics of fuel pellet

#### Fuel fragments relocation due to cracking

**Observation:** Fuel pellet cracks in many fragments very early ( $P_{lin} \approx 30 \text{ W / cm}$ , PHENIX feedback)



To simulate this, the use of a cracking behaviour model is not adapted:

- Complete rupture of the material  $\Leftrightarrow$  Complete loss of stiffness  $\Rightarrow$  Singularity
- Material discontinuity and rigid body displacement of the fragments can't be handled by the behaviour's law

## 3 – Modelling evolutions brought by GERMINAL V2

### ■ Mechanics of fuel pellet

#### Fuel fragments relocation due to cracking: the modelling

- Behaviour's description: creep + plasticity, to remain representative in a compression state
- **Fuel fragments relocation model** describing the free volumes opening due to cracking  
Homogeneous stress free strain imposed to the fuel pellet  
Strain rate evaluated % current gap geometry

$$\dot{\varepsilon}_{reloc}(t) = \frac{u_r^{\max}(t) - u_r(t)}{R_{pellet}^{ext}(0)} \Big/ \tilde{t}_0 \quad \text{where } \tilde{t}_0 \text{ time constant adjusted with power density rate}$$

$$\dot{\varepsilon}_{reloc} \rightarrow 0 \text{ when } u_r \rightarrow u_r^{\max} \quad \Rightarrow \text{no load on cladding induced by relocation}$$

$$u_r^{\max}(t) = \text{Min} \left( 1, \frac{P_{vol}(z,t)}{P_{vol}^{ref}} \right) \times (R_{clad}^{int}(t) - e_{JOG}(t) - R_{pellet}^{ext}(0))$$

Weighting by a power density factor to close gap near maximum power plan

- **Afterwards: accommodation as long as contact is maintained with cladding**  
Additional stress free strain balancing at each time step the other positive strain increments (thermal dilatation, swelling); lower bound = opposite of relocation  
 $\Rightarrow$  No strong interaction until complete closure of the free volumes opened by relocation

$$\text{Cracks volume fraction} = \text{trace} \left( \overline{\varepsilon}_{reloc} + \overline{\varepsilon}_{acco} \right)$$

## 3 – Modelling evolutions brought by GERMINAL V2

### ■ Mechanics of cladding

#### Creep and plasticity rate formulation of behaviour

#### Swelling taken into account as stress free strain

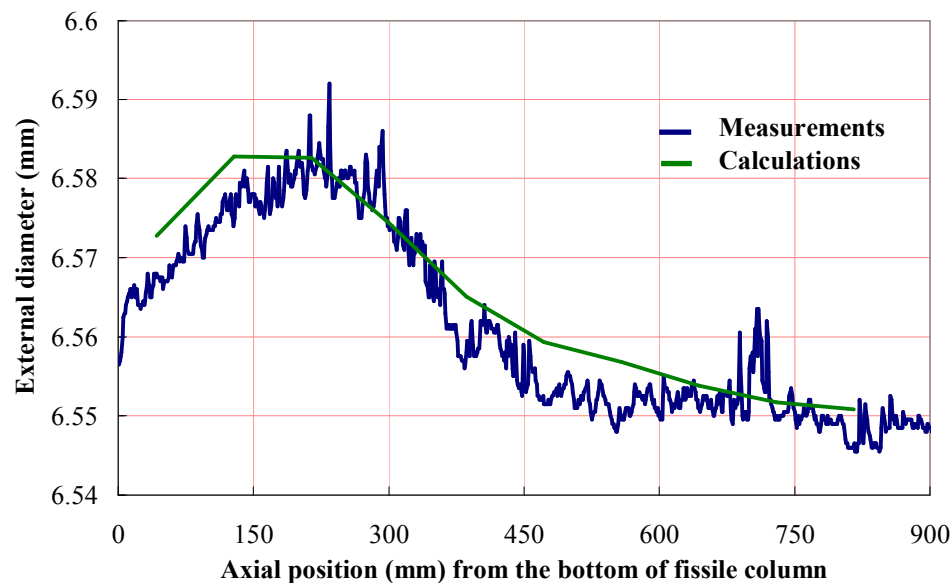
- Plasticity with isotropic hardening; yield function  $f = \sigma_{eq} - K R_{p0,2} (\epsilon_{eq}^p)^n = 0$
- Creep and plasticity are supposed to be isochoric
- $\dot{\epsilon}_{eq}^{creep}$  is evaluated first (with  $\sigma_{eq}$ , temperature...)
- Consistency condition  $\Rightarrow$  scalar equation determining  $\dot{\epsilon}_{eq}^p$   
(time derivative of the yield function)

$\Rightarrow$  Improves the prediction of the cladding geometry changes

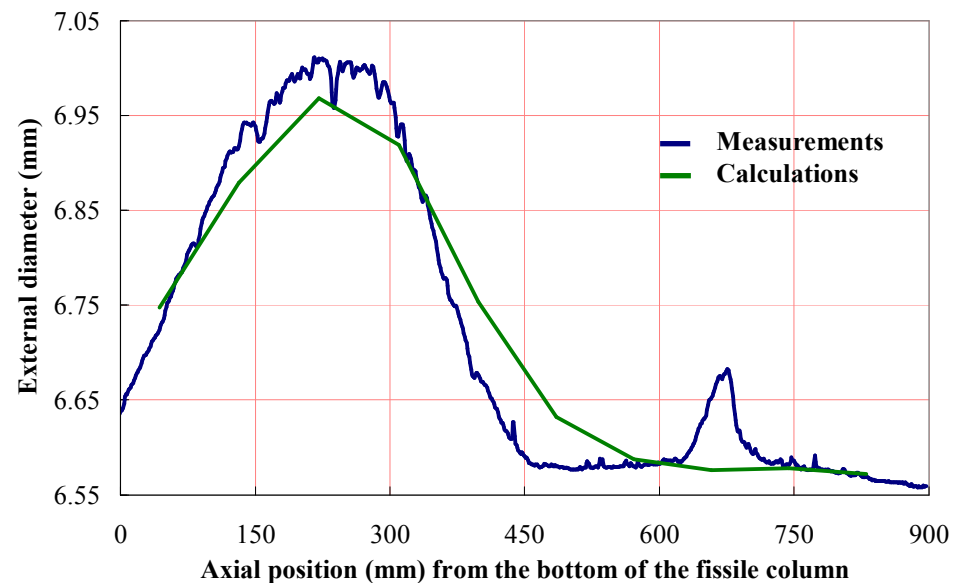
$\Rightarrow$  Determines stresses induced by swelling gradients with a discretization in the thickness

## Mechanics of cladding

### Cladding deformation at the end of irradiation: calculation results



Final burn-up: 7 at% – Maximum deformation: 0,6%  
Swelling threshold just exceeded



Final burn-up: 13 at% – Maximum deformation: 6%  
Important swelling increase

Same cladding material for both fuel pins (austenitic steel)

Cladding swelling law calibration  $\Rightarrow$  satisfactory predictions of geometry changes at very different stages of swelling evolution

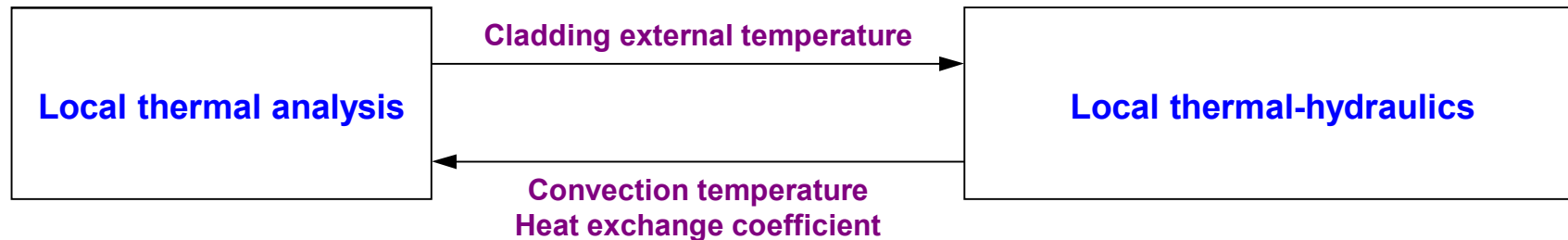


### ■ Transient thermal analysis

#### Coupling of thermal analysis and thermal-hydraulics of coolant

Coupled resolution in each axial slice of the fuel pin, because of inertial effects (energy storage)

- Thermal model with convection on cladding external bound
- Thermal-hydraulics model called at each iteration of thermal resolution



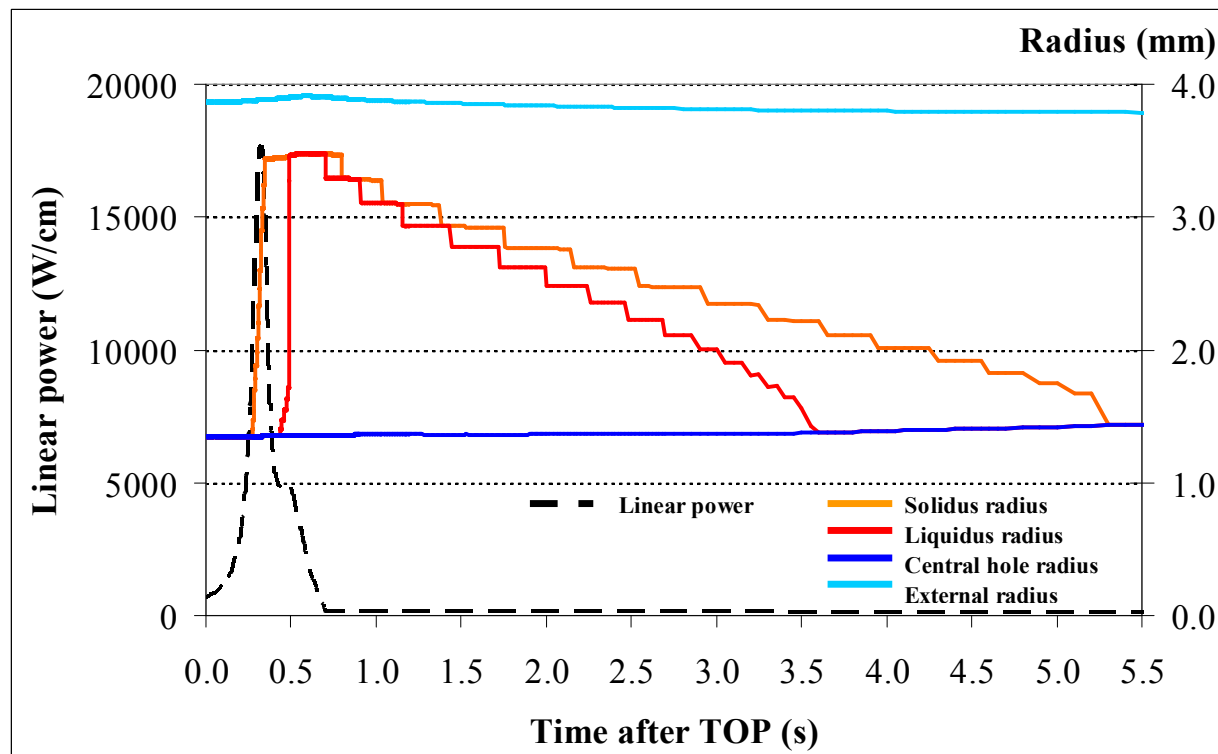
#### Fuel melting

- Solidus and liquidus temperatures laws  $\Rightarrow$  liquid fraction evaluation with current temperature
- "Biphasic" laws for all fuel properties
- Heat of fusion taken into account by formulation of heat capacity law

$$C_p = (1 - x_{liq}) C_{p_{sol}} + x_{liq} C_{p_{liq}} + x_{liq} (1 - x_{liq}) \frac{6L}{T_{liq} - T_{sol}} \quad \Rightarrow \quad \int_{T_{sol}}^{T_{liq}} C_p(\tau) d\tau = \frac{C_{p_{sol}} + C_{p_{liq}}}{2} \times (T_{liq} - T_{sol}) + L$$

## ■ Transient thermal analysis

### Melting front progression: calculation results



Simulation of E5 power ramp (RIA)

**Molten radius to external radius ratio**

Predicted  $\approx 0,89$

Observed  $\approx 0,83$

**First verification of the model**

Inertial effects not yet satisfactory represented : temperature peak not as wide as this observed

Validation for off-normal conditions to be continued with other objects

## 4 – Working perspectives

### ■ Finalise GERMINAL V2 validation

- Already 70 validation objects: fissile pins, normal conditions
  - Different geometries (PX, SPX, CABRI), cladding materials, burn-ups
- Fertile and heterogeneous fuel pins; off-normal conditions; absorber pins

⇒ 90 to 100 validation objects

### ■ GERMINAL V2 delivery

- To replace GERMINAL V1.5
- To be used for ASTRID design studies

⇒ At the end of 2013

### ■ Further modelling improvements

- Fission gases behaviour: retention, gas swelling
- Volatile fission products radial migration and release ⇒ effects on heat transfert, corrosion
- Oxide fuel thermochemistry ⇒ coupling with thermodynamics code
- Off-normal conditions: axial displacement of molten fuel
- Fuels for transmutation with high minor actinide content

⇒ GERMINAL V3: 2014 and after

Linked with ASTRID project needs

**Thank you for your attention**